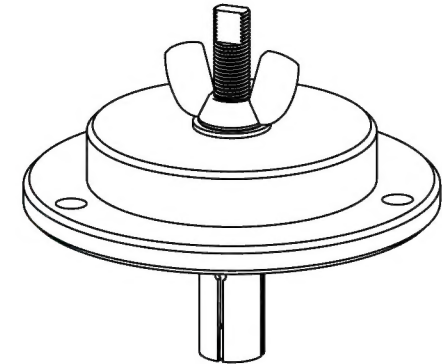
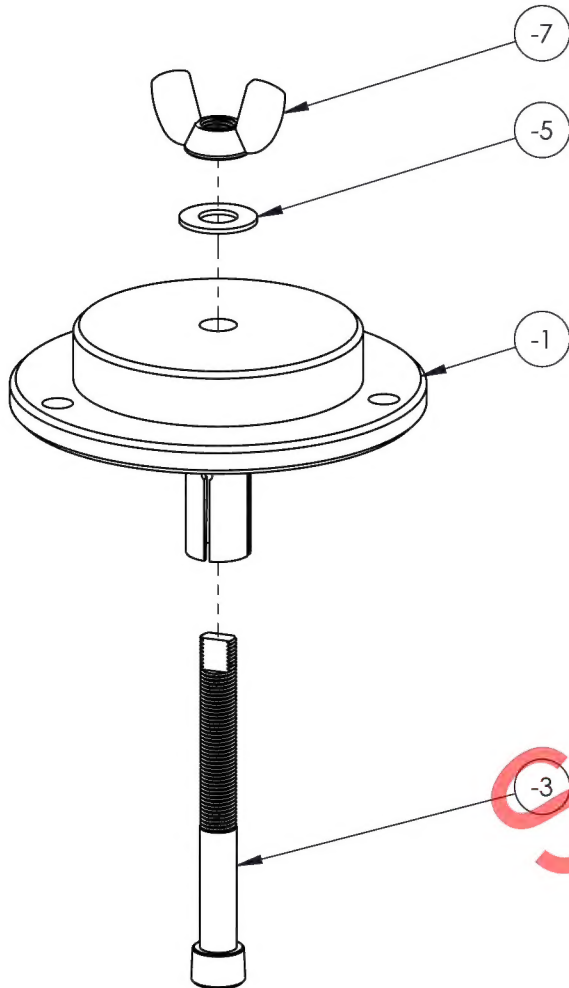


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D TITLEBLOCK & REVISION BLOCK. CH'D TOOL NUMBER FROM T103217-101 TO RB T103217-101. ADDED NOTE TO COMPLETELY GROOVE SLOTS PER R.W.	9/17/2013	RJC	RW
2		REDRAWN IN SOLIDWORKS. -1 CH'D HOLE SPACING WAS 3X EQUALLY SPACED ON B.C.Ø3.687 IS 1 AT 1.600 X .918, 1 AT 1.320 X 1.288, 1 AT 1.845 X .000. -3 CH'D B/O WAS MCMASTER-CARR #91251A474 IS MCMASTER-CARR #91251A473.	9/17/2013	CFS	GE
3	15-0158	UPDATED TO NEW DRAFTING STANDARDS. -1 CH'D MAT'L WAS 4140 Q&T IS 4140 Q&T/4142 Q&T.	7/7/2015	DPD	JAG



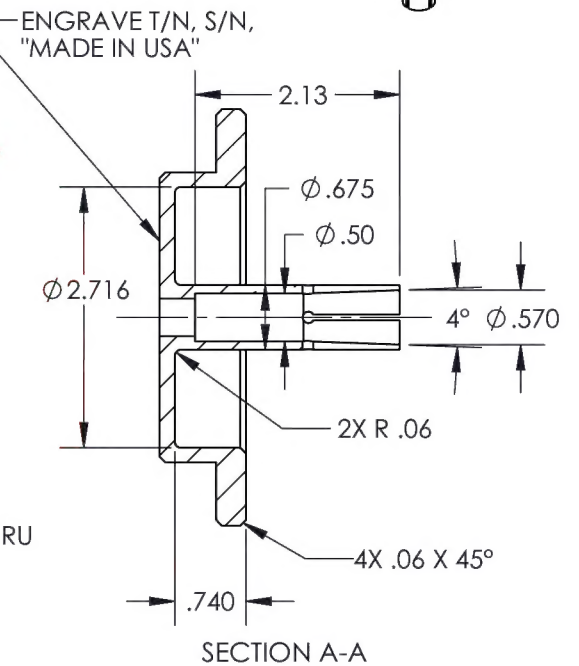
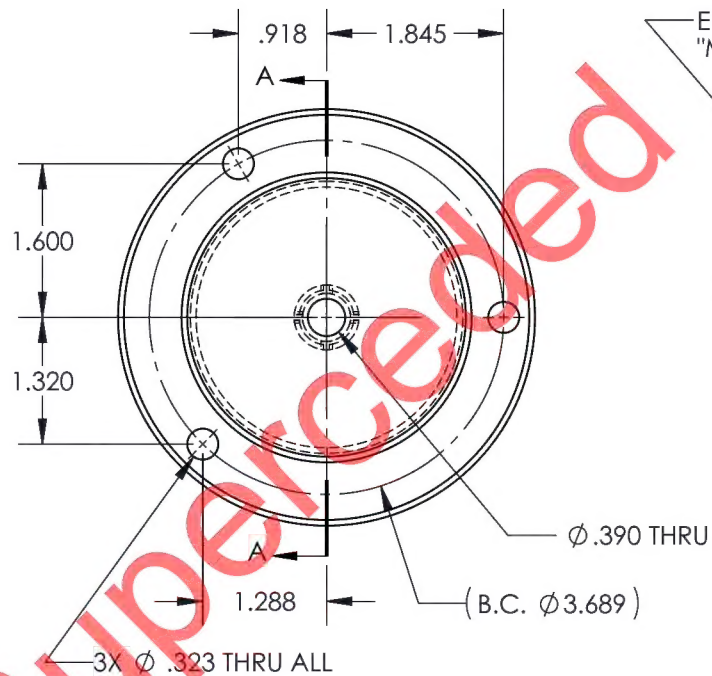
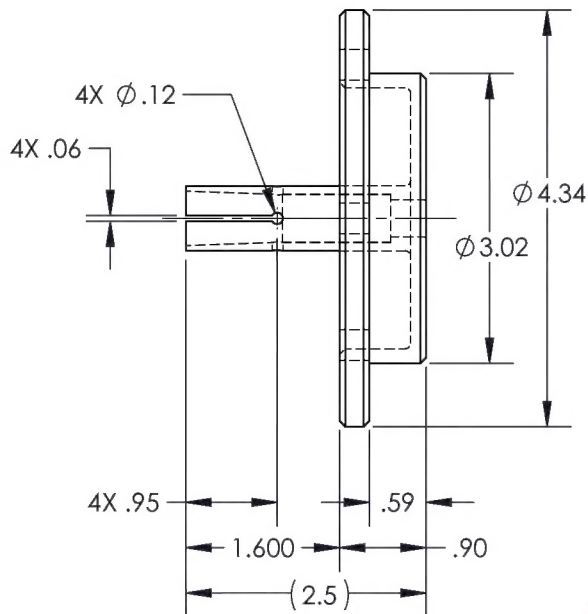
UNDER REVIEW
URF18-772 ML 18-06-18

DART AEROSPACE	
TITLE COLLET ASSEMBLY TOOL	
DWG NO. RB T103217-101	REV 3
MAT'L	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
SCALE 1:2	SPEC
DATE 12/13/2002	USED ON MODEL
	BELL 407
	SHEET 1 OF 3

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BODY	4140 Q&T/4142 Q&T		2
			-3	1	ANVIL	STEEL	3/8-24 X 3-1/2 (MCMASTER-CARR #91251A473) MODIFIED	3
		B/O	-5	1	WASHER	STEEL	Ø3/8 (MCMASTER-CARR #97416A127)	1
		B/O	-7	1	WING NUT	S.S.	3/8-24 (MCMASTER-CARR #92001A342)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-1 CH'D HOLE SPACING WAS 3X EQUALLY SPACED ON B.C. Ø3.687 IS1 AT 1.600 X .918, 1 AT 1.320 X 1.288, 1 AT 1.845 X .000.	9/17/2013	CFS	GE
3	15-0158	-1 CH'D MAT'L WAS 4140 Q&T IS 4140 Q&T/4142 Q&T.	7/7/2015	DPD	JAG



NOTE:
SLOTS CAN BE COMPLETELY CUT, THIS IS Q&T,
NO HEAT TREAT NEEDED.

UNDER REVIEW

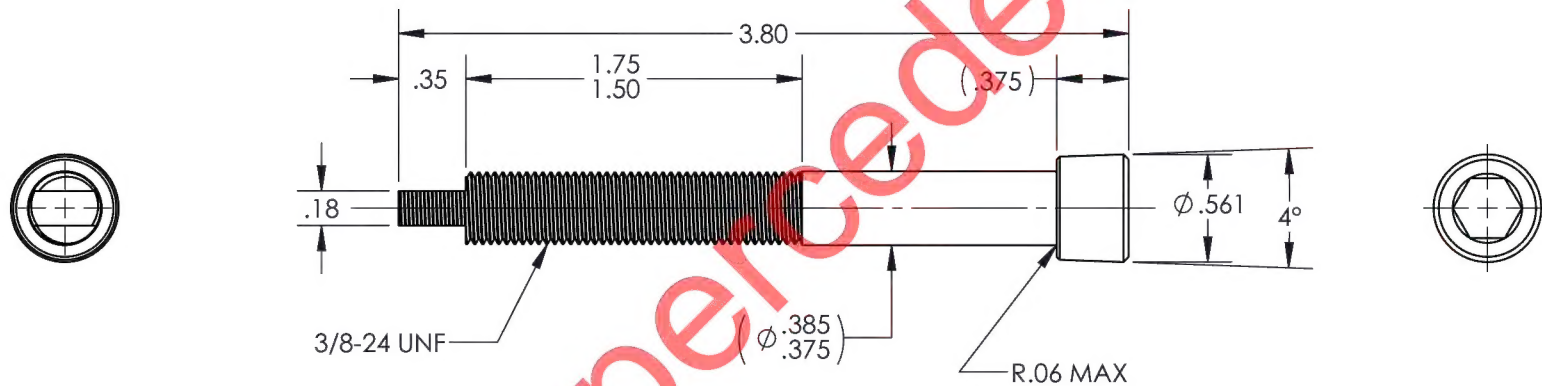
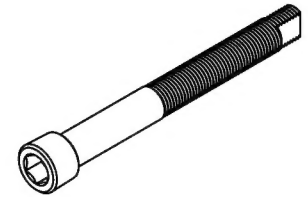
URF18-772 ML 18-06-18

(-1)
BODY

DART AEROSPACE	
TITLE COLLET ASSEMBLY TOOL	
DWG NO. RB T103217-101-1	REV 3
MAT'L 4140 Q&T/4142 Q&T	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED D Weil
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 407
SCALE 1:2	DATE 12/13/2002
	SHEET 2 OF 3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-3 CH'D B/O WAS MCMASTER-CARR #91251A474 IS MCMASTER-CARR #91251A473.	9/17/2013	CFS	GE



UNDER REVIEW

URF18-772 ML 18-06-18

NOTE:
HIDDEN LINES OMITTED FOR CLARITY.

DART AEROSPACE	
TITLE COLLET ASSEMBLY TOOL	
DWG NO. RB T103217-101-3	REV 3
MAT'L STEEL	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 407
SCALE 1:1	DATE 12/13/2002
SHEET 3 OF 3	

(-3)
ANVIL